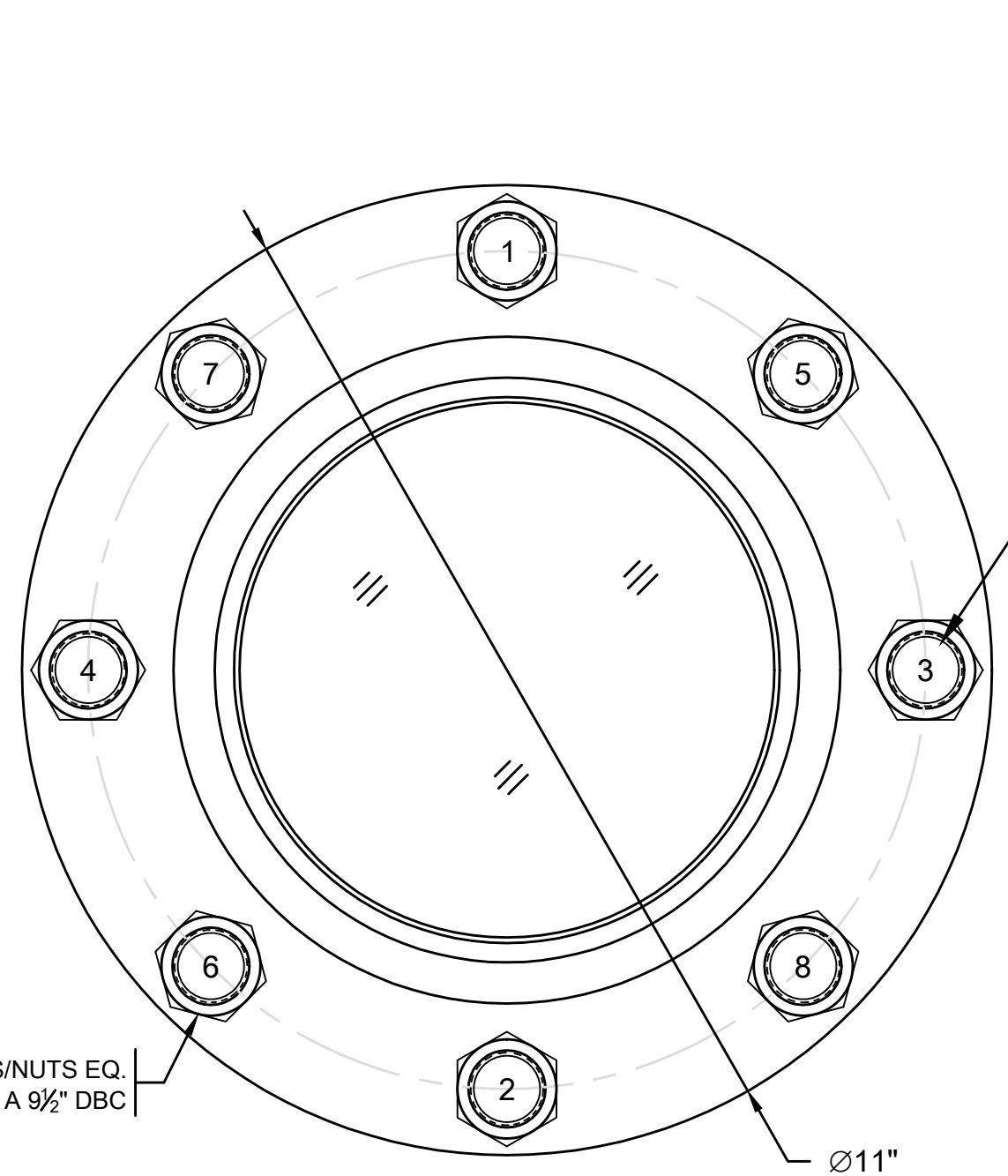


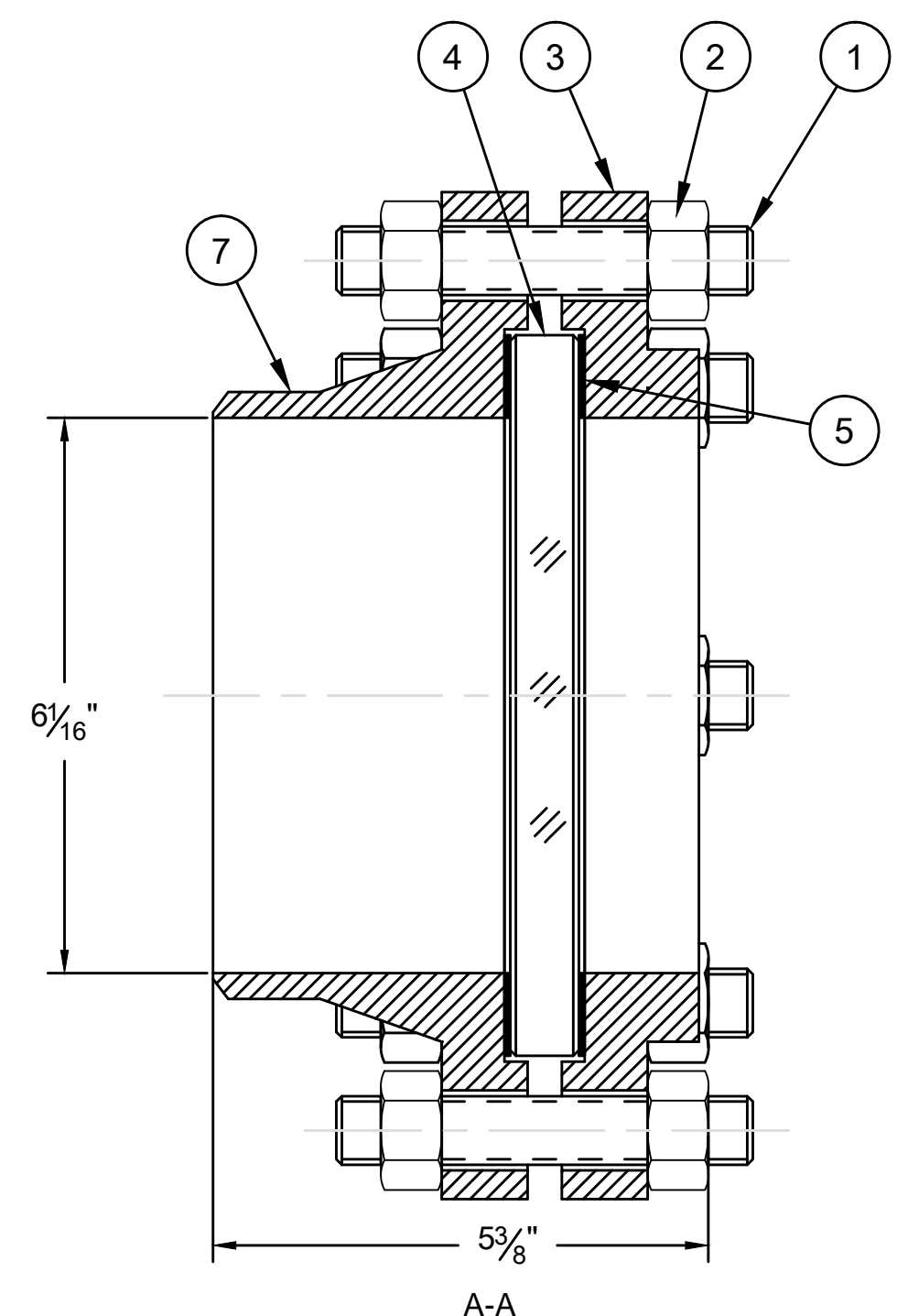
REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	000	ORIGINAL ISSUE	6-4-13	GCP



[8] 3/4"-9UNC STUDS/NUTS EQ. SPA ON A 9 1/2" DBC

TORQUE SEQUENCE

Ø11"



A-A

QTY	SYM	DESCRIPTION
1	7	WELD NECK FLG
1	6	SEAL GASKET
1	5	CUSHION
1	4	LENS
1	3	LENS RETAINER
16	2	HEX NUT
8	1	THREADED STUD

BILL OF MATERIAL

Notes:

- [1] Certified Mill Test Reports are included for Lens Retainer [SYM#3] and Weld Pad [SYM#7].
- [2] "Certificate of Conformance" stating compliance with drawing and sales order documents available upon request at time of order.
- [3] It is the vessel fabricator's responsibility to verify that the weld pad offers sufficient reinforcement for the particular application.
- [4] Read and Understand Installation and maintenance manual before installation or service. Tighten fasteners in small increments to the values shown below following torque sequence shown do not exceed a maximum 3ft/lbs difference at anytime.

MODEL#	MAX. PRESSURE	ELASTOMERS	EXPANDED PTFE	GRAPHITE
6"NW-BW	150PSI/FV	16 FT/LB	21 FT/LB	19 FT/LB

UNLESS OTHERWISE NOTED:  
 DIMENSIONS ARE IN INCHES.  
 DIMENSIONS ARE SYMMETRICAL ABOUT CENTERLINES.  
 BREAK CORNERS, REMOVE BURRS.  
 CASTING FILLET RADII 1/8"R  
 CAST CORER RADII: 1/16"R

MACHINING TOLERANCES:  
 FRACTIONS: + 1/64  
 DECIMALS: +/- 0.010  
 ANGLES: + 1/2 deg  
 FILLET RADII: 1/32"R  
 MACHINED FINISH: RA 125u in  
 ◎ ±f □ ○ WITHIN 1/64 FIM

ASME CODE CALCULATIONS AND ANY RESULTING ADDITIONAL MATERIAL NEEDED TO REINFORCE SIGHT GLASS OPENING TO MEET ASME CODE IS THE RESPONSIBILITY OF THE VESSEL MANUFACTURER.

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Rating:  
 1. Max. Temperature: Dependant on glass and gasket selection.  
 2. Max. Pressure: 150PSI/FV

DRAWN:	GCP	9/12/14
CHECKED:	GCP	9/12/14
APPROVED:	GCP	9/12/14



MODEL#: 6"NW-BW  
 6" 150# WELD NECK STYLE SIGHT GLASS

SIZE	CAGE CODE	DRAWING NUMBER	REV
B	12740	01C096	0

SCALE: 1/2	EST. WEIGHT: 48 LB [22 KG]	SHEET: 1 OF 1
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